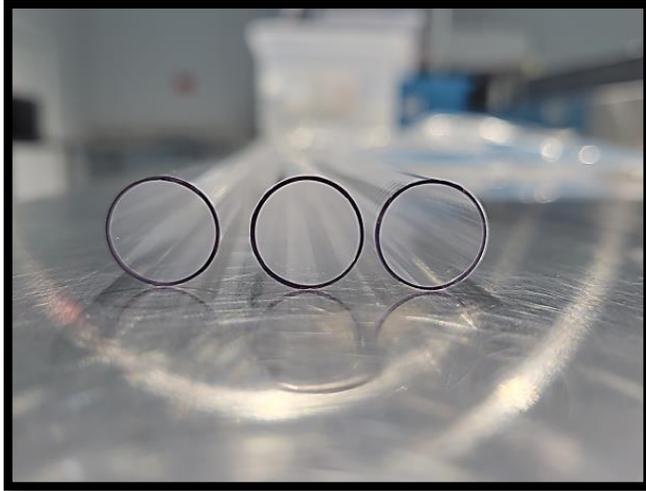


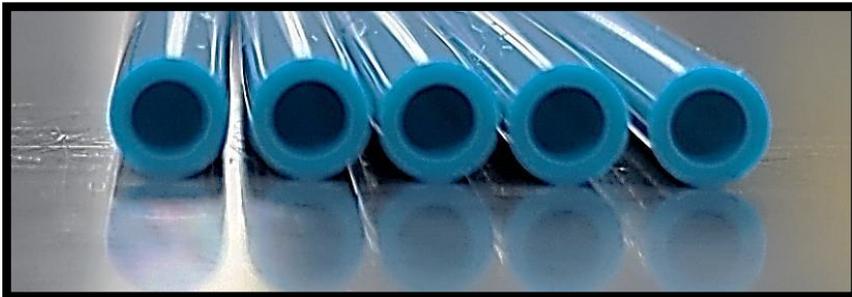
Samples of Trimmed Tubing



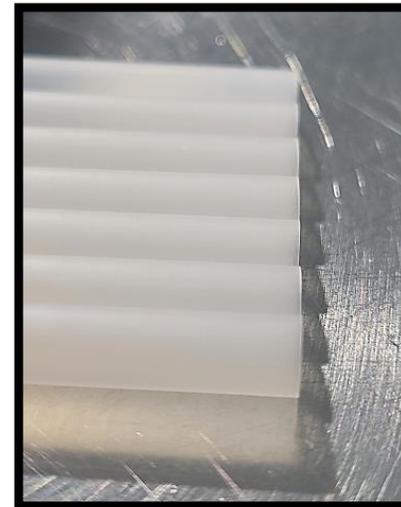
Trimmed on Accu-Trim
 $\text{Ø}.540''$ to $42.5'' \pm .125''$
Material prone to burrs and cracks



Trimmed on Accu-Cut
 $\text{Ø}.014''$ to $0.118'' \pm .039''$



Trimmed on Cutting Block
 $\text{Ø}.101''$ to $63\text{cm} \pm .4\text{cm}$



Trimmed on Accu-Trim
 $\text{Ø}4.80\text{mm}$ to $250.03\text{mm} \pm 1.00\text{mm}$

Samples of cutting using customized fixture



Tip Slit 1.43mm deep in
four places



Two external lumens manually removed for
the first 5 inches of the extrusion