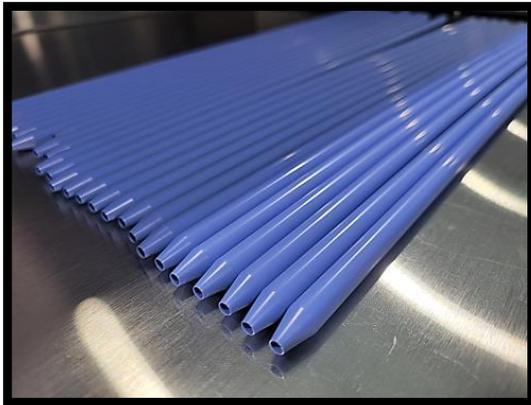


Samples of Tipped Tubing



OD change from $\text{\O} .341''$ to $\text{\O} .150''$ over $0.385''$ with consistent wall



ID change from $\text{\O} 4.1\text{mm}$ to $\text{\O} 3.4\text{mm}$ over 1.5mm with consistent wall



OD change from $\text{\O} .086$ to $\text{\O} .100$ to $\text{\O} .045$ with consistent ID



ID change from $\text{\O} 1.58\text{mm}$ to $\text{\O} .9\text{mm}$ over 1mm with consistent wall

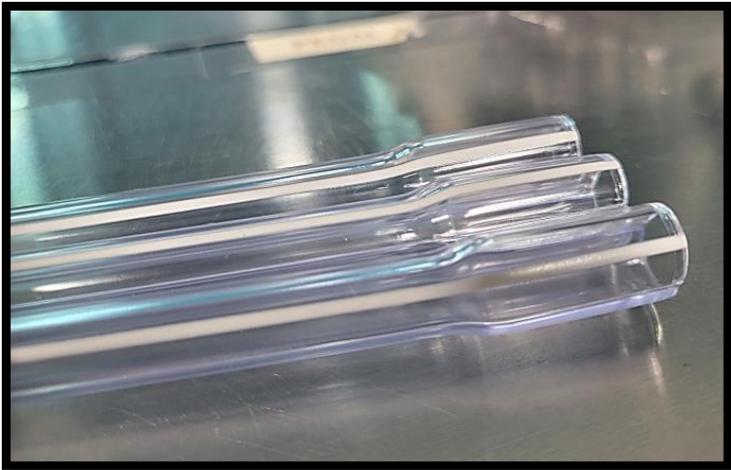


OD change from $\text{\O} .356''$ to $\sim\text{\O} .050''$ and ID change from $\text{\O} .154''$ to $\text{\O} .040''$ over $1.2''$



OD change from $\text{\O} .130''$ to closed tip with $.039$ radius over $.118''$

Samples of Flared Tubes and Luers



ID change from $\text{Ø}.247''$ to $\text{Ø}.370''$ over 01.0" with consistent wall



OD change from $\text{Ø}.122''$ to $\text{Ø}.174''$ over 0.4" with consistent wall



Luer with OD change from $\text{Ø}.144''$ to $\text{Ø}.196''$ over 0.065" with consistent wall

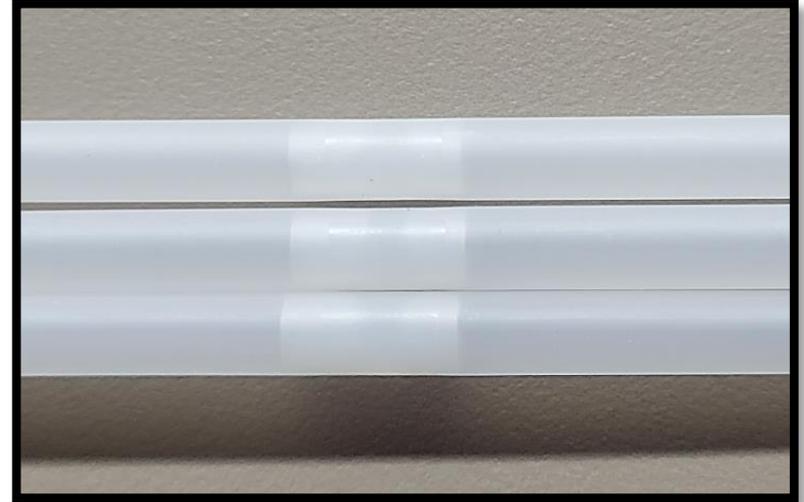


ID change from $\text{Ø}.012''$ to $\text{Ø}.040''$ over 0.150" with consistent OD

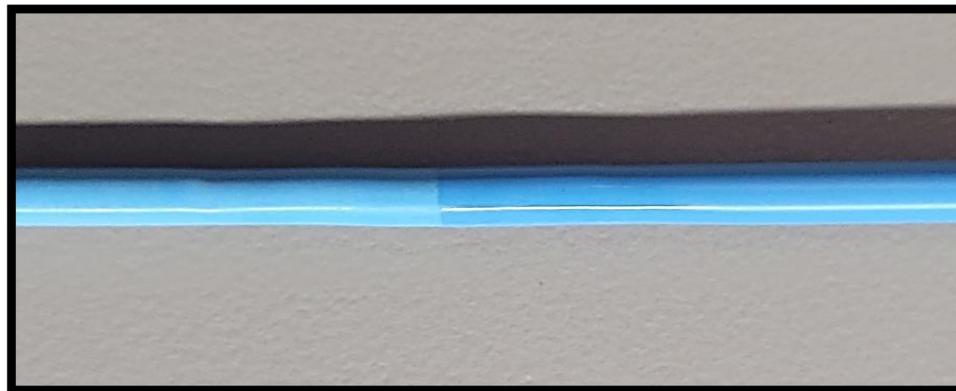
Sample of Bonded Tubing



Braided purple Grillamid and Pebax
6333 tube butt welded to white
Pebax 3533 tip



10mm long tube bonded inside
longer tube

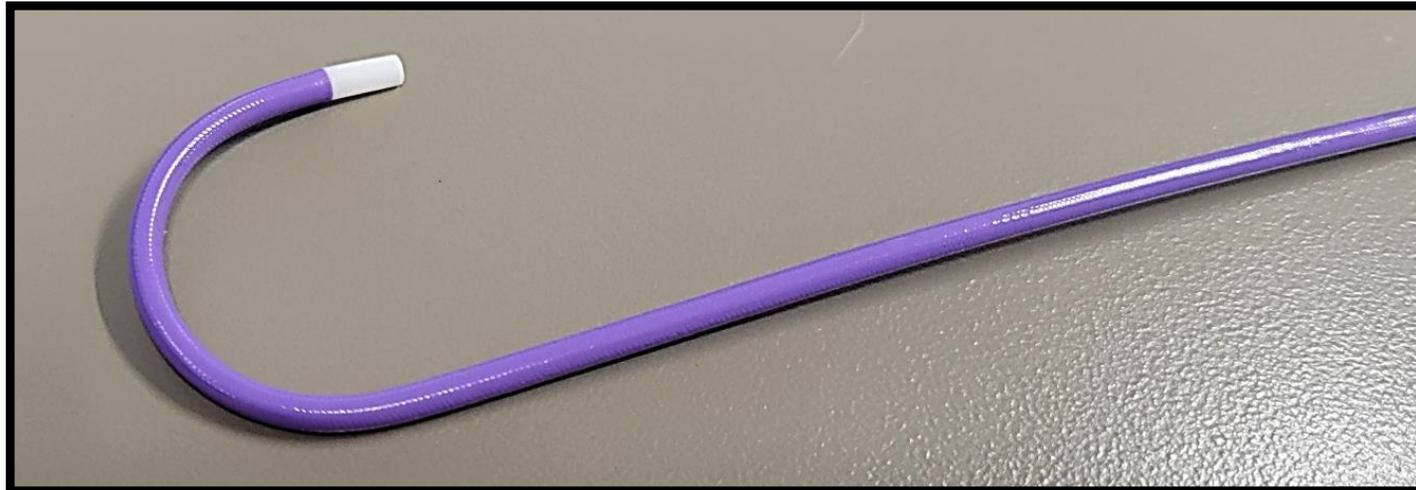


Vestamid Care ML94 and Pebax 4033
triple lumen tubes butt welded together

Samples of Formed Tubes



Tube formed into Pigtail shape using the Beahm Box



Braided tube formed into a hook using an annealing oven

Samples of Laminated Tubing



These two photos show one continuous tube. The core is nylon with metal braid covered with Pebax in varying durometers (7233, 6533, 5533, and 4533) to naturally give the tube different bend radii along the tube.